

# Very Low Flux Infrared Detectors for Planet Finder Requirements

Presented to:

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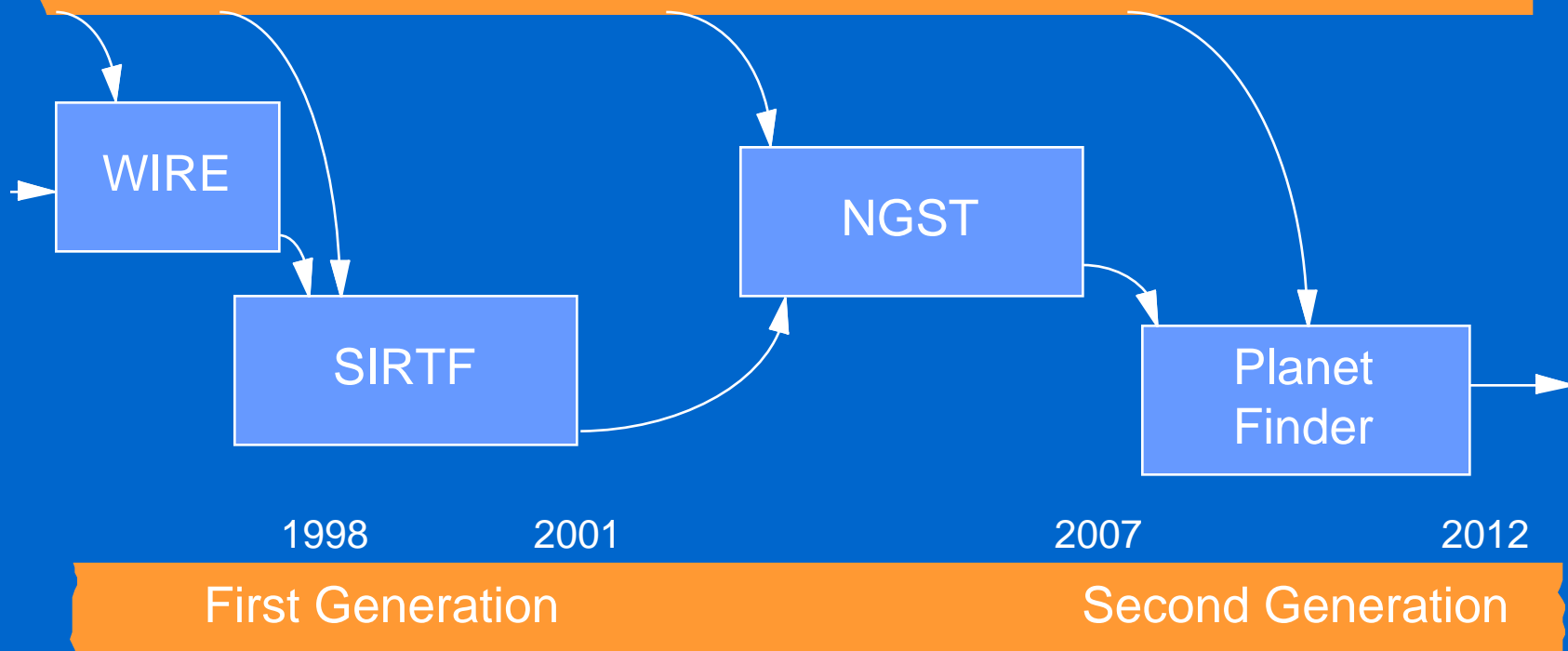
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# Introduction

- **Detector Needs for Planet Finder (PF) and NGST**
  - Dark Current and Read Noise Reduction
  - Companion presentation “Boeing Mid-IR BIB FPA Technology”
- **Blocked Impurity Band (BIB) Technology Overview**
- **PF Detector Development Task at Boeing RTC**
  - Approaches
  - Progress

# Space-Based Origins Missions for Mid-IR BIB FPA's

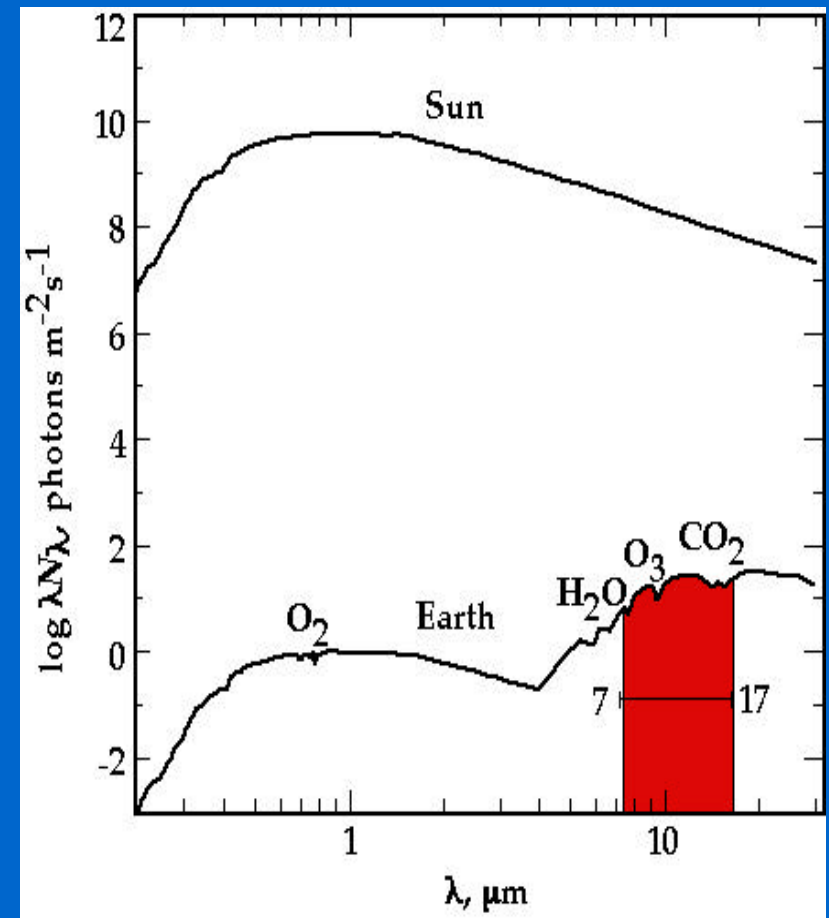
## BIB FPA Technology Advancement at Boeing RTC



NGST can benefit from detector development already being directed toward Planet Finder requirements

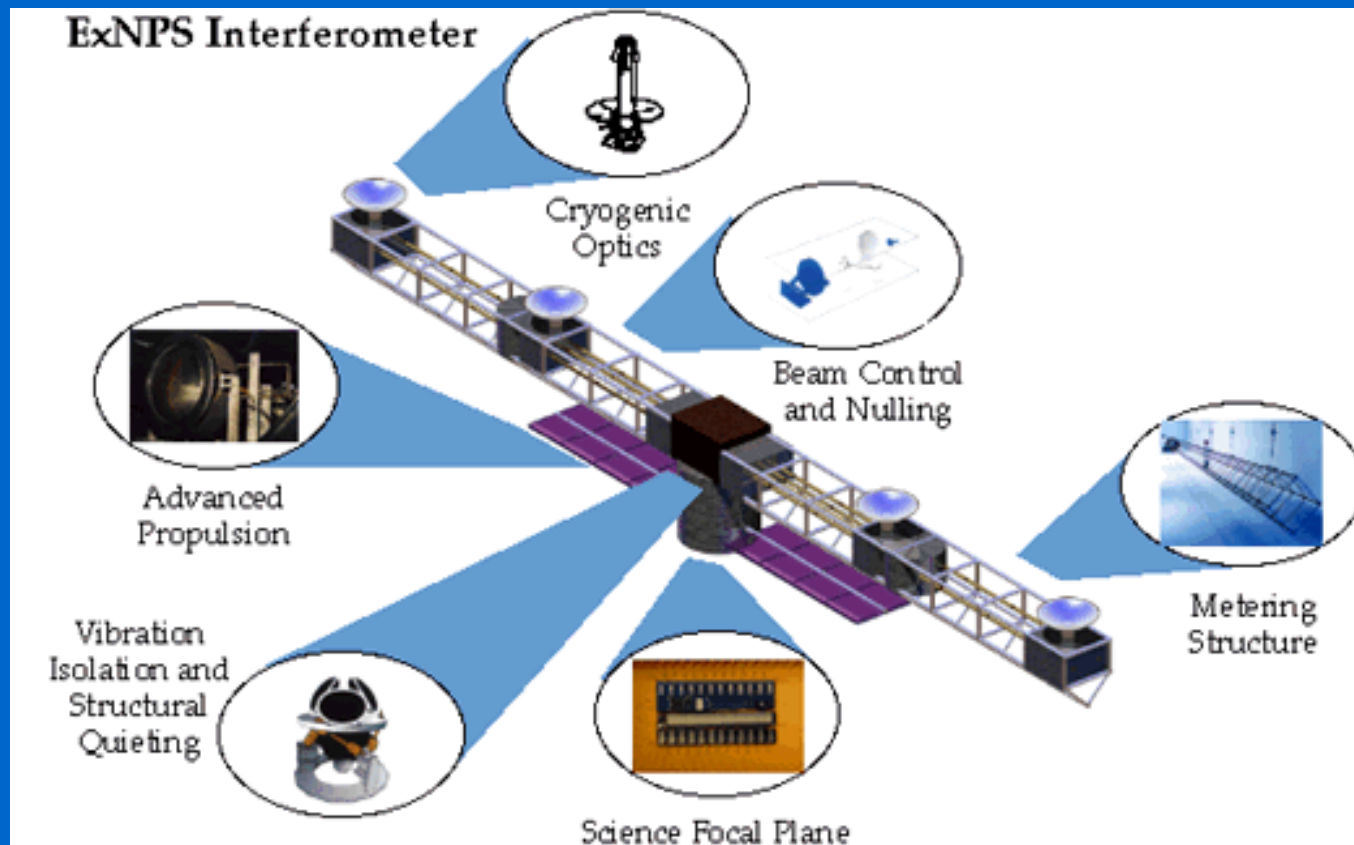
# Planet Finder Mission

- Direct detection of habitable planets from space
- IR photometry for size and temperature
- Orbits by direct imaging
- Planet spectra in 7  $\mu\text{m}$  to 17  $\mu\text{m}$  band
  - water 7  $\mu\text{m}$  habitability
  - ozone 9.5  $\mu\text{m}$  photochemistry photosynthesis?
  - CO<sub>2</sub> 15  $\mu\text{m}$  atmosphere



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# IR Focal Plane is a Core PF Technology



# Planet Finder Detector Needs

Parameter		NGST
Array size	~10x50	512x512
Pixel size	~(100 $\mu\text{m}$ ) <sup>2</sup>	~(27 $\mu\text{m}$ ) <sup>2</sup>
Dark current	< 2 e/s (goal < 1 e/s)	goal < 1 e/s
Read noise	< 8 e (goal < 1 e)	goal < 15 e/read
Background	600 ph/m <sup>2</sup> /s (at aperture)	
Signal level	2.3 ph/m <sup>2</sup> /s (at aperture)	
Temperature	5-10 K (highest possible)	
Integration time	TBD (> 10 s)	
Low sensitivity to ionizing radiation damage		

PF Dark current and read noise more stringent than NGST  
BIB FPA development should benefit NGST

# Impurity Band Conduction (IBC) Material

- **Single-crystal Group IV semiconductor**
- **Heavily doped with Group V (donors) or Group III (acceptors)**
- **Si:As, Si:Sb, Si:Ga, Si:P, Ge:Ga, Ge:B**
- **Below carrier freeze-out, conduction through impurity states**

# Periodic Table of the Elements

1	IA	1	H	IIA	2	He																									
2		3	Li	4	Be																	10									
3		11	Na	12	Mg	IIIB	IVB	VB	VIB	VII	VIIIB	IB	IB							16	18										
4		19	K	20	Ca	21	Sc	22	Ti	23	V	24	Cr	25	Mn	26	Fe	27	Co	28	Ni	29	Cu	30	Zn	34	Se	35	Br	36	Kr
5		37	Rb	38	Sr	39	Y	40	Zr	41	Nb	42	Mo	43	Tc	44	Ru	45	Rh	46	Pd	47	Ag	48	Cd	52	Te	53	I	54	Xe
6		55	Cs	56	Ba	57	*La	72	Hf	73	Ta	74	W	75	Re	76	Os	77	Ir	78	Pt	79	Au	80	Hg	84	Po	85	At	86	Rn
7		87	Fr	88	Ra	89	+Ac	104	Rf	105	Ha	106	106	107	107	108	108	109	109	110	110										

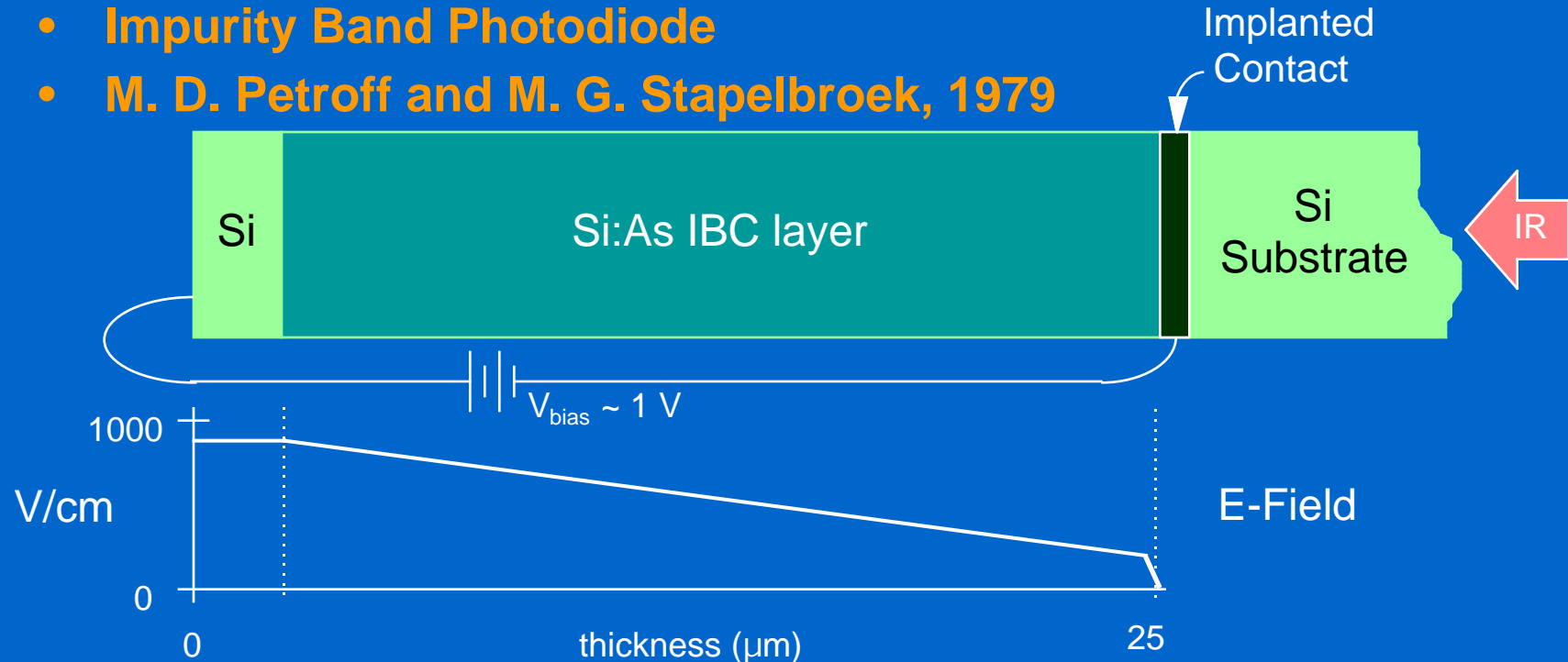
\* Lanthanide Series

- + Actinide Series

58 <b>Ce</b>	59 <b>Pr</b>	60 <b>Nd</b>	61 <b>Pm</b>	62 <b>Sm</b>	63 <b>Eu</b>	64 <b>Gd</b>	65 <b>Tb</b>	66 <b>Dy</b>	67 <b>Ho</b>	68 <b>Er</b>	69 <b>Tm</b>	70 <b>Yb</b>	71 <b>Lu</b>
90 <b>Th</b>	91 <b>Pa</b>	92 <b>U</b>	93 <b>Np</b>	94 <b>Pu</b>	95 <b>Am</b>	96 <b>Cm</b>	97 <b>Bk</b>	98 <b>Cf</b>	99 <b>Es</b>	100 <b>Fm</b>	101 <b>Md</b>	102 <b>No</b>	103 <b>Lr</b>

# Si:As Blocked Impurity Band Detector

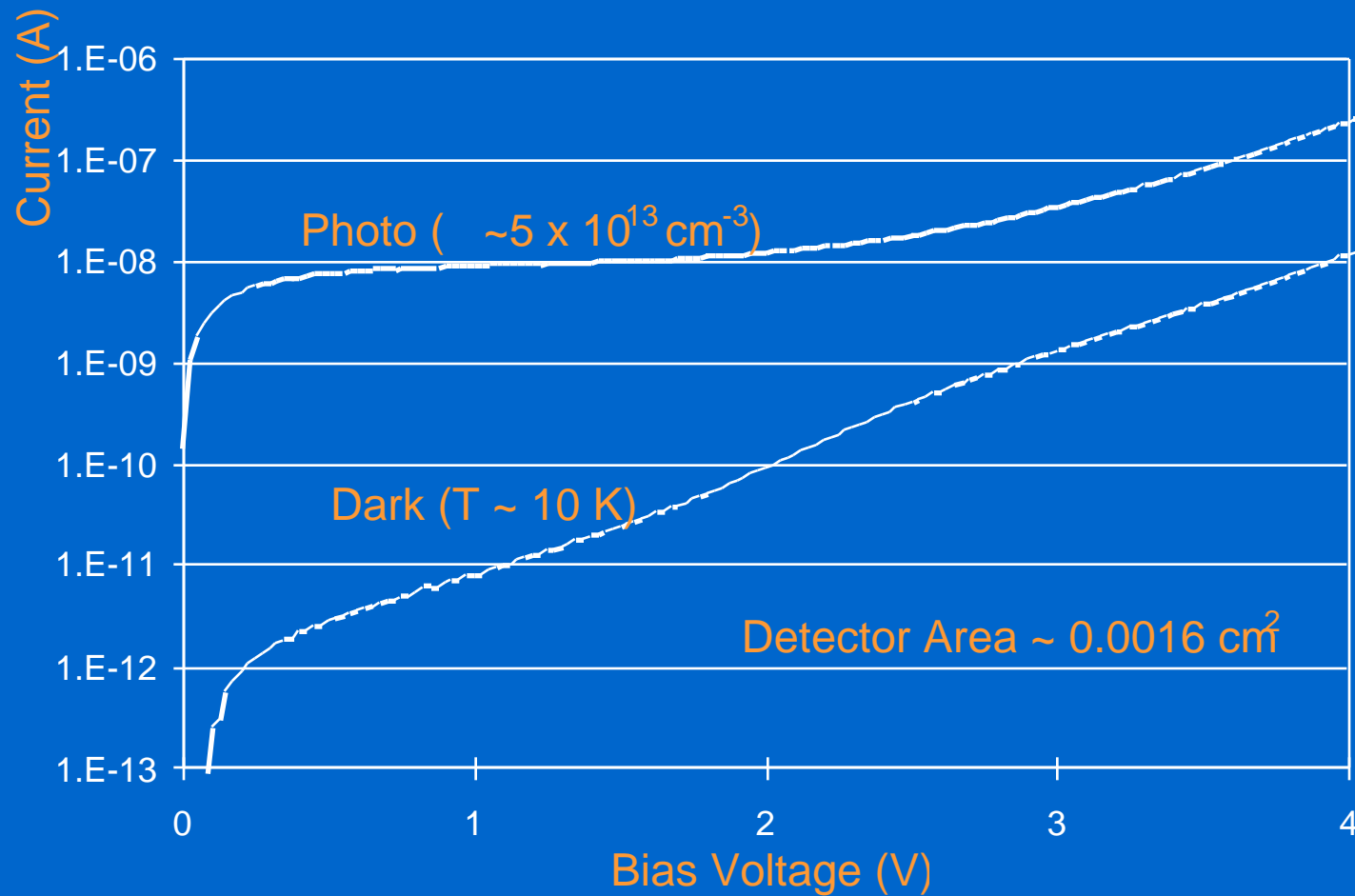
- **Impurity Band Photodiode**
- **M. D. Petroff and M. G. Stapelbroek, 1979**



- **Impurity band conduction blocked by undoped silicon layer**
- **Generated carriers swept out and detected:**
  - Optical up to  $\sim 28\text{ }\mu\text{m}$  for Si:As (photoresponse)
  - Thermal  $\sim \exp(-E_{act}/kT)$ ,  $E_{act} \sim 22\text{ meV}$  (dark current)



# BIB Detector Currents



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# BIB Detector Model

- **One-dimensional finite-element model**
- **Inputs:**
  - BIB layer structure with donor and acceptor profiles
  - Operating conditions
- **Outputs:**
  - Infrared transmission, absorption, reflection
  - Electric field profile for given bias
  - Optical and thermal generation for given operating temperature
  - Impact ionization multiplication and approximate noise contribution
  - Other phenomena
- **Implemented as a spreadsheet calculation**

# Planet Finder Task at Boeing RTC

- “BIB Detector Technology Development” contract (also includes Ge BIB detector development)
- Customer: NASA Jet Propulsion Laboratory  
Dr. Virendra Sarohia
- Task Start: 6/13/96
- Objective: Demonstrate FPA’s for PF requirements
- Approach: Extend current BIB FPA technology
  - Vary Si:As BIB layer design. Evaluate Si:Ga
  - Tailor circuit designs and/or cryo Si readouts

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# Dark Current Reduction

- **Modify Si:As material design**

- Reduce donor concentration ( $N_D$ ) from nominal  $8 \times 10^{17} \text{ cm}^{-3}$
- Increase blocking layer (BL) thickness from nominal  $3 \mu\text{m}$
- Use growth methods for lowest available acceptor background  $N_A$

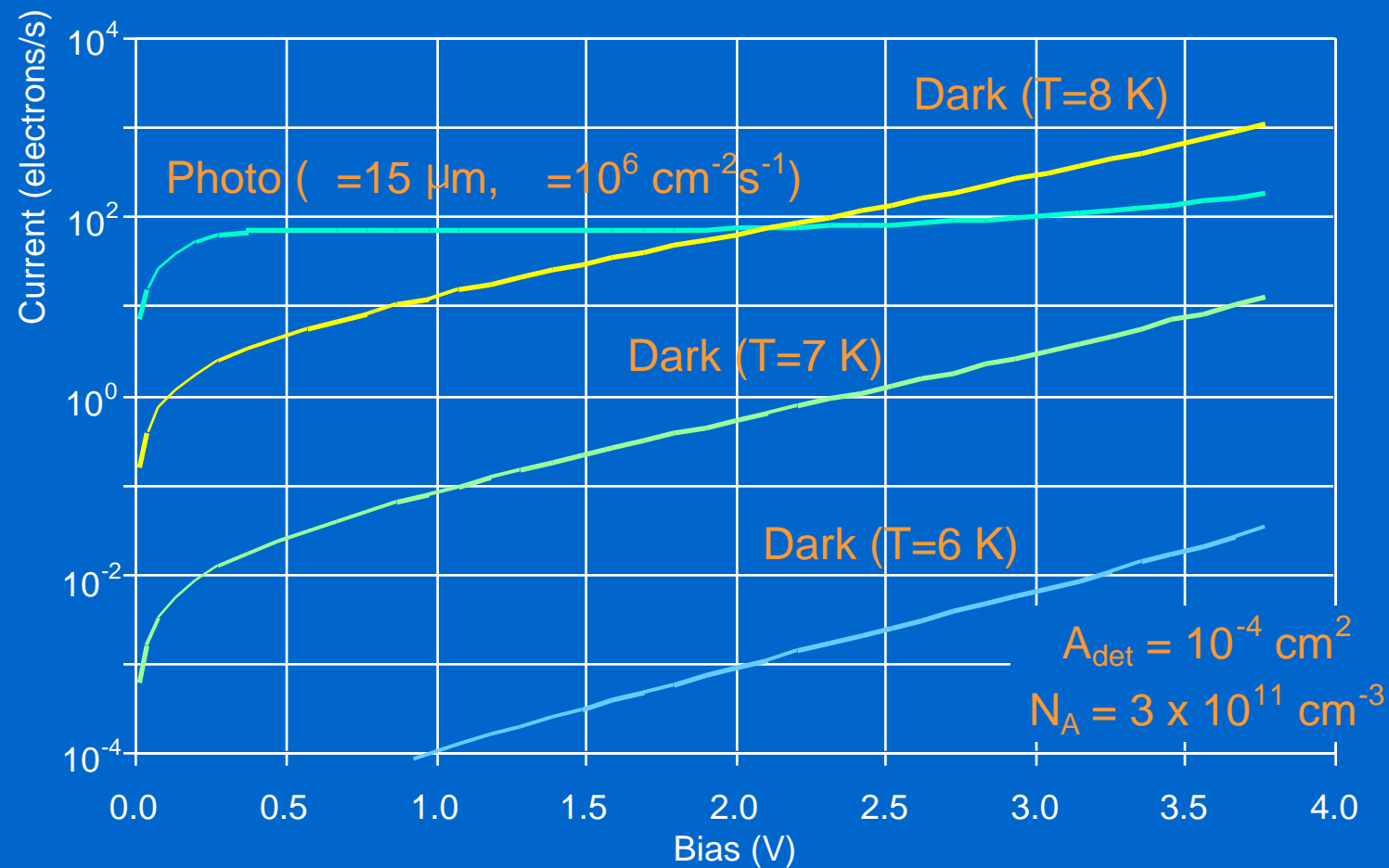
- **Evaluate Si:Ga**

- Lower  $\lambda_{\text{cut-off}}$  (OK for PF), operates warmer for given  $I_{\text{dark}}$
- Material quality and detector process not yet demonstrated

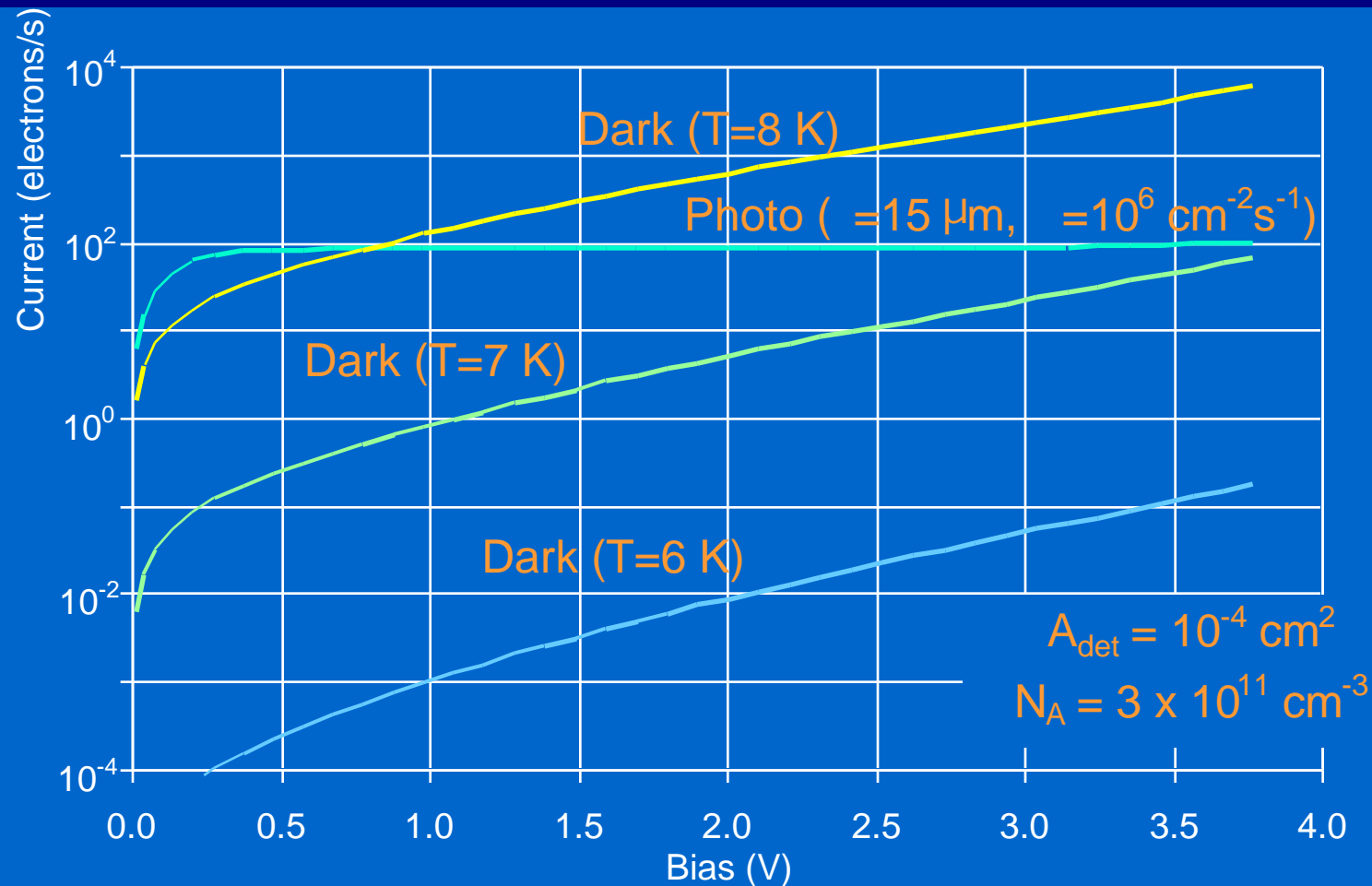
- **Progress**

- Characterization data taken from WIRE/SIRTF, other devices
- Parameters for improved new material defined using BIB model
- New material grown at LSRL - near design targets
- Device fabrication begun
- LSRL to provide Si:Ga material for evaluation on this project

# Calculations for PF Epitaxy Split A

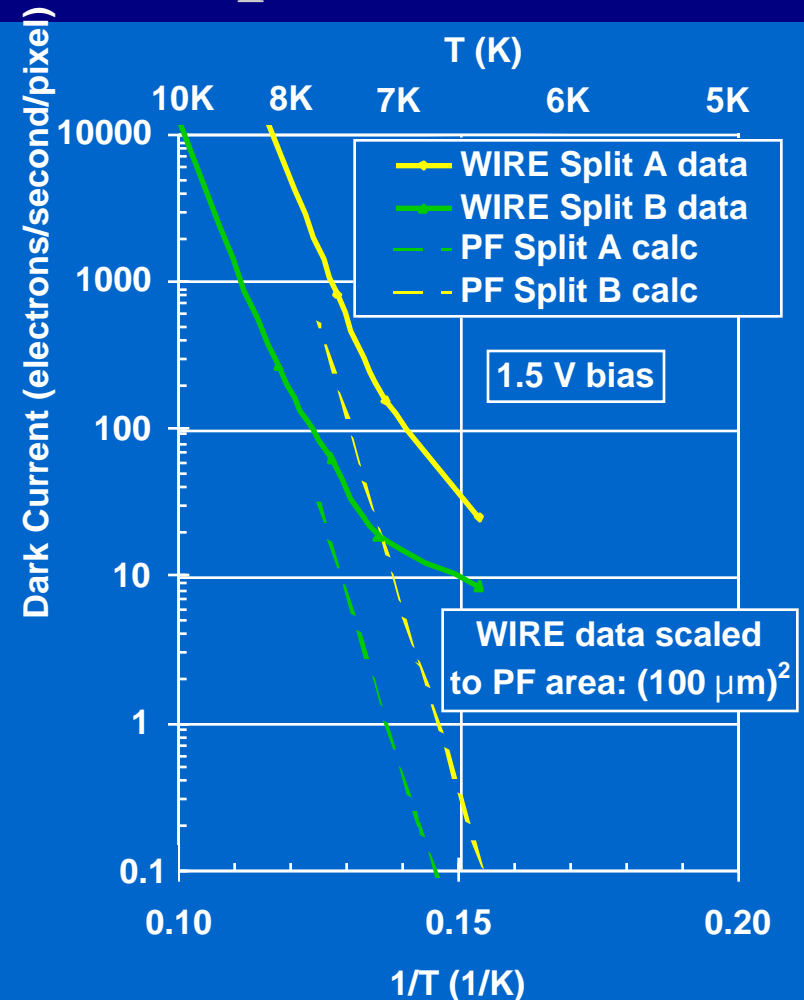


# Calculations for PF Epitaxy Split B



# Expected Dark Current Improvement

- **Lower donor doping effect**
  - Reduced dark current vs temp
  - Modest improvement over WIRE
  - Projected 1-e level is above 7 K
- **Thicker blocking layers effect**
  - Expect reduced leakage
  - Achieve 1-e/s level
  - WIRE leakage  $\sim 10$  e/s
- **Reduced acceptor background**
  - Should allow lower-bias operation
  - Still good radiometric performance



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# Read Noise Reduction

- **Analyze feasibility of extending present cryogenic silicon BIB FPA readout designs/technologies**
  - Bulk CMOS
  - Silicon on Insulator
  - Including in-cell gain
  - Power consumption issues
  - Alternate technologies: Ge JFET
- **Progress**
  - Passive input cells extensions considered, ~8 e achievable only if multiple sampling allowed
  - Active in-cell components will be needed for 1-e goal



# Conclusion and Plans

- Spin-off from NASA/JPL Planet Finder detector development at Boeing RTC should benefit NGST Mid-IR detector development
  - Comparable detector dark current requirements
  - Overlap in readout development too, but needs are different
    - NGST: large arrays, read noise  $<15$  e/read, passive circuits possible
    - PF: goal  $<1$  e, active circuits required; OK for small arrays
- First detectors directed toward PF requirements now in processing
- Test results will guide design of improved detectors for fab next year
- PF readout requirements being studied
- Readout design in next program phase, to begin later this year
- First readouts and FPA's next year
- Will seek demonstration vehicles